



**PARR™ Re-extrudable Butyl Adhesive
EP-7353**

DESCRIPTION

EP-7353 is a re-extrudable butyl compound for use as an adhesive sealant for exterior lamps. This product was formulated to meet the General Motors Specification #998 1938 and Fisher Guide Spec. PMS BR-3 (MG 2256).

TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION

Property	Value
RAW MATERIAL BASE	BUTYL RUBBER
CONE PENETRATION @ 77°F, 150G	130mm
COLOR	BLACK
SPECIFIC GRAVITY	1.2
WEIGHT PER GALLON	9.4 POUNDS
SOLIDS BY WEIGHT	99.6%
SHORE 00 HARDNESS	57 INITIAL; 63 AFTER AGING (1 WEEK @ 85° C)
HEAT RESISTANCE @ 135°C FOR 45 MIN.	NO PLASTICIZER MIGRATION, FLOW OR BLISTERING
LOW TEMP FLEX @ -29°C FOR 24 HOURS	NO CRACKING ON 1" MANDREL
OZONE EXPOSURE	NO EFFECT
SHELF LIFE	ONE YEAR
FORM & PACKAGING	TAPE ROLLS
PHYSICAL STATE	SOLID
ODOR	NEUTRAL

PROCESSING

Material should be re-extruded at approximately 275°F. Application of adhesive at too cold of a temperature or with too long of an open time could cause poor adhesion and sealing, due to lack of flow and wet out.

STORAGE AND HANDLING

It is suggested that the material be stored in a cool, dry area in the original sealed containers, right side up. No special handling is required.

PACKAGING

EP-7353 is available in a wide variety of extruded sizes and shapes and in various roll lengths.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400°. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

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ADEQUATE TESTS: The information contained in this bulletin we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all of your requirements.