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MATERIAL SAFETY DATA SHEET

REVISION DATE: 02/06/2006

SUPERSEDES: 06/29/2005

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**COMPANY INFORMATION**

Parr Technologies, LLC
 24087 C.R. 6 East
 Elkhart, Indiana 46514
 Phone: 574-264-9614

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

PRODUCT INFORMATION

PRODUCT NUMBER: SC0250
 PRODUCT DESCRIPTION: Solvent adhesive

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for any additional exposure limit guidelines.

Chemical Name	CAS #	PERCENT	OSHA PEL
Toluene	108-88-3	10 - 30	TWA 100 ppm STEL 150 ppm
Pentaerythritol ester of polymerized rosin	65997-12-8	10 - 30	Not established
Titanium dioxide	13463-67-7	10 - 30	TWA (Total dust) 10 MG/M3
Methyl ethyl ketone	78-93-3	5 - 10	TWA 200 ppm STEL 300 ppm
Heptane	142-82-5	5 - 10	TWA 400 ppm STEL 500 ppm

SECTION 3: HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

Extremely flammable.

Severe eye irritant.

Causes skin irritation. May cause allergic skin reaction.

Moderate respiratory tract irritant. May cause an allergic respiratory reaction.

Harmful if swallowed.

HMIS RATING: HEALTH -- 3 FLAMMABILITY -- 3 REACTIVITY -- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

POTENTIAL HEALTH EFFECTS BY ROUTE OF ENTRY

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EYE: Can cause severe irritation. Eye contact may result in corneal injury. Symptoms may include discomfort or pain, excessive blinking and tear production, with marked redness and swelling of the conjunctiva. Temporary vision impairment (cloudy or blurred vision) is possible.

SKIN: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage. May cause sensitization.

Component(s) may be absorbed through intact skin, but it is unlikely that harmful effects will occur unless contact is prolonged, repeated, and extensive.

INHALATION: Can cause moderate respiratory irritation. May cause allergic respiratory reaction.

Inhalation of dusts produced during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Inhalation of high concentrations may result in central nervous system (CNS) effects such as dizziness, weakness, fatigue, nausea, headache, and lack of coordination. This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

INGESTION: Ingestion is not an anticipated route of exposure. Harmful if swallowed. Severely irritating to mouth, throat, and stomach.

LONG-TERM (CHRONIC) HEALTH EFFECTS

REPRODUCTIVE: Contains a substance that is a possible reproductive hazard based on animal studies at doses that could be encountered in the workplace.

TARGET ORGAN(S): Reproductive system Liver Central nervous system Lungs Skin

REGULATED CARCINOGEN STATUS:

Unless noted below, this product does not contain regulated levels of NTP, IARC, ACGIH, or OSHA listed carcinogens.

EXISTING HEALTH CONDITIONS AFFECTED BY EXPOSURE: Liver disease; Lung disease; Skin disease including eczema and sensitization

SECTION 4: FIRST AID MEASURES

IF IN EYES: Immediately flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention and monitor the eye daily as advised by your physician.

IF ON SKIN: Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

IF VAPORS INHALED: Remove to fresh air. Restore breathing, if necessary. Call a physician if symptoms persist.

IF SWALLOWED: Severely irritating. Do not induce vomiting. Seek medical attention immediately. Drink 2 glasses of water or milk to dilute. Do not give anything by mouth to an unconscious person. Induced vomiting may lead to aspiration of the material into the lungs potentially causing chemical pneumonitis that may be fatal.

SECTION 5: FIRE FIGHTING MEASURES

FLASH POINT: -18C; 0F TCC

AUTOIGNITION TEMPERATURE: Not established

LOWER EXPLOSIVE LIMIT (% in air): Not established

UPPER EXPLOSIVE LIMIT (% in air): Not established

EXTINGUISHING MEDIA: Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Vapors are heavier than air and can travel to a source of ignition and flash back.

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SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide Nitrogen containing gases

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: Exposure to the spilled material may be severely irritating or toxic. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, and the area in which the spill occurred. Never exceed any occupational exposure limits. Evaporation of volatile substances can lead to the displacement of air creating an environment that can cause asphyxiation.

CLEAN-UP: Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems.
Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7: HANDLING AND STORAGE

Handling: Toxic or severely irritating material. Avoid contacting and avoid breathing the material. Use only in a well ventilated area.
Keep away from heat, sparks and flame.
Wash thoroughly after handling.
Keep container closed.
Emptied container retains vapor and product residue.
Observe all labeled precautions until container is cleaned.
Drums of this material should be grounded when pouring.
DO NOT CUT OR WELD ON OR NEAR THIS CONTAINER.

Storage: Store in a cool, dry, ventilated location. Keep away from heat, sparks, flame and other sources of ignition. Keep container closed.

Consult the Technical Data Sheet for specific storage instructions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE PROTECTION: Wear safety glasses with side shields when handling this product.
Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.

SKIN PROTECTION: Avoid skin contact by wearing chemically resistant gloves and long sleeved shirt. An apron may be appropriate if splashing can occur.
Skin absorption may potentially contribute to the overall exposure to this material. Appropriate measures should be taken to prevent absorption so that the TLV is not invalidated.

GLOVES: Butyl rubber

RESPIRATORY PROTECTION: Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. NIOSH approved air purifying respirator with organic vapor cartridge.
Respirators should be selected by and used following requirements

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found in OSHA's respirator standard (29 CFR 1910.134).

VENTILATION:

Use local exhaust ventilation or other engineering controls to minimize exposures.

EXPOSURE LIMITS:

Chemical Name	ACGIH EXPOSURE LIMITS	AIHA WEEL
Toluene	TWA 50 ppm Skin notation	Not established
Pentaerythritol ester of polymerized rosin	TWA Exposure should be minimized to its full extent.	Not established
Titanium dioxide	TWA 10 MG/M3	Not established
Methyl ethyl ketone	TWA 200 ppm STEL 300 ppm	Not established
Heptane	TWA 400 ppm STEL 500 ppm	Not established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:	Liquid
COLOR:	White
ODOR:	Solvent
ODOR THRESHOLD:	Not established
WEIGHT PER GALLON (lbs.):	8.65
SPECIFIC GRAVITY:	1.08
SOLIDS (% by weight):	52.0
pH:	Not established
BOILING POINT (deg. C):	Not established
FREEZING/MELTING POINT (deg. C):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
EVAPORATION RATE:	Not established
OCTANOL/WATER COEFFICIENT:	Not established

SECTION 10: STABILITY AND REACTIVITY

STABILITY:	Stable under normal conditions.
CHEMICAL INCOMPATIBILITY:	Not established
HAZARDOUS POLYMERIZATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon monoxide, carbon dioxide Nitrogen containing gases

SECTION 11: TOXICOLOGICAL INFORMATION

CHEMICAL NAME	LD50/LC50

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Toluene	Oral LD50 Rat = 636 mg/kg Inhalation LC50 Rat =49000 mg/cu m/4H Dermal LD50 Rabbit = 14.1 ml/kg
Pentaerythritol ester of polymerized rosin	Not established
Titanium dioxide	Not established
Methyl ethyl ketone	Oral LD50 Rat = 2737 mg/kg Inhalation LC50 Rat =47000 mg/cu m/4H Dermal LD50 Rabbit = 6480 mg/kg
Heptane	Inhalation LC50 Rat =103000 mg/cu m/4H

TOXICOLOGY SUMMARY: No additional health information available.

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available

- 498 g VOC/liter of material
(VOC theoretically determined using EPA Reference method 24)
- 498 g VOC/liter of material, less water and exempt solvents
(VOC theoretically determined using EPA Reference method 24)

SECTION 13: DISPOSAL CONSIDERATIONS

This product meets the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. It is ignitable waste class D001. Disposal via incineration is recommended. Consult your state, local, or provincial authorities for more restrictive requirements.

LAND DISPOSAL RESTRICTIONS: Toluene Methyl ethyl ketone

SECTION 14: TRANSPORTATION INFORMATION

Consult Bill of Lading for transportation information.

- DOT: ADHESIVES, 3, UN1133, PGII. IN SINGLE CONTAINERS 3472 POUNDS OR MORE:
ADHESIVES, 3, UN1133, PGII, RQ (TOLUENE)
- IATA: ADHESIVES, 3, UN1133, PGII. IN SINGLE CONTAINERS 3472 POUNDS OR MORE:
ADHESIVES, 3, UN1133, PGII, RQ (TOLUENE)

SECTION 15: REGULATORY INFORMATION**INVENTORY STATUS**

- U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.
- CANADIAN CEPA DSL: This product is in compliance with the Canadian Domestic Substance List requirements.
- EUROPEAN EINECS: This product is in compliance with the European Inventory of Notified and Existing Chemical Substances requirements.
- AUSTRALIA AICS: This product is in compliance with the Australian Inventory of Chemical Substances requirements.

If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement

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Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at 651-236-5858 (USA) or 450-655-1306 x227 (Canada) to request an export review.

FEDERAL REPORTING

EPA SARA Title III Section 313

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
Toluene	108-88-3	10 - 30
Methyl ethyl ketone	78-93-3	5 - 10

WHMIS STATUS: Unless listed below, this product is not controlled under the Canadian Workplace Hazardous Materials Information System.

B2

D2A D2B

STATE REPORTING

This MSDS is not prepared for distribution in California.

SECTION 16: ADDITIONAL INFORMATION

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

Prepared by: Parr Technologies, LLC

Phone: 574-264-9614

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