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MATERIAL SAFETY DATA SHEET

REVISION DATE: 2/7/2006

SUPERSEDES: 11/24/2004

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**COMPANY INFORMATION**

Parr Technologies, LLC
 24087 C.R. 6 East
 Elkhart, Indiana 46514
 Phone: 574-264-9614

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

PRODUCT INFORMATION

PRODUCT NUMBER: SC0272 124
 PRODUCT DESCRIPTION: Solvent adhesive

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for any additional exposure limit guidelines.

Chemical Name	CAS #	PERCENT	OSHA PEL
Toluene	108-88-3	30 - 50	TWA 100 ppm STEL 150 ppm
Chlorinated paraffin	63449-39-8	1 - 5	Not established
Chlorinated paraffin	63449-39-8	1 - 5	Not established
Chlorinated paraffin	63449-39-8	1 - 5	Not established
Aluminum metal	7429-90-5	1 - 5	TWA (as Al) (Respirable dust) 5 MG/M3 TWA (as Al) (Total dust) 15 MG/M3
Silica, amorphous fumed	112945-52-5	1 - 5	Not established
Stoddard solvent	8052-41-3	1 - 5	TWA 100 ppm
Xylene	1330-20-7	0.1 - 1	TWA 100 ppm STEL 150 ppm

SECTION 3: HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

Highly flammable

Moderate to severe eye irritant.

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Causes skin irritation.
Moderate respiratory tract irritant.
Harmful if swallowed.

HMIS RATING: HEALTH -- 2 FLAMMABILITY -- 3 REACTIVITY -- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

POTENTIAL HEALTH EFFECTS BY ROUTE OF ENTRY

EYE: Eye contact may cause moderate to severe eye irritation. Eye contact may result in tearing and reddening, but not likely to permanently injure eye tissue. Temporary vision impairment (cloudy or blurred vision) is possible.

SKIN: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.

INHALATION: Can cause moderate respiratory irritation. Inhalation of dusts produced during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Inhalation of high concentrations may result in central nervous system (CNS) effects such as dizziness, weakness, fatigue, nausea, headache, and lack of coordination. This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

INGESTION: Ingestion is not an anticipated route of exposure. Harmful if swallowed. Irritating to mouth, throat, and stomach.

LONG-TERM (CHRONIC) HEALTH EFFECTS

REPRODUCTIVE: Contains a substance that is a probable reproductive hazard based on human studies.

TARGET ORGAN(S): Reproductive system Liver Central nervous system Lungs Kidneys

REGULATED CARCINOGEN STATUS:

Unless noted below, this product does not contain regulated levels of NTP, IARC, ACGIH, or OSHA listed carcinogens.

EXISTING HEALTH CONDITIONS AFFECTED BY EXPOSURE: Liver disease; Lung disease; Kidney disease; Blood disorders (like anemia)

SECTION 4: FIRST AID MEASURES

IF IN EYES: Immediately flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention and monitor the eye daily as advised by your physician.

IF ON SKIN: Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

IF VAPORS INHALED: Remove to fresh air. Restore breathing, if necessary. Call a physician if symptoms persist.

IF SWALLOWED: Do not induce vomiting. Seek medical attention immediately. Drink two glasses of water or milk to dilute. Do not give anything by mouth to an unconscious person. Induced vomiting may lead to aspiration of the material into the lungs potentially causing chemical pneumonitis that may be fatal.

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SECTION 5: FIRE FIGHTING MEASURES

FLASH POINT:	8C; 46F TCC
AUTOIGNITION TEMPERATURE:	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
UPPER EXPLOSIVE LIMIT (% in air):	Not established
EXTINGUISHING MEDIA:	Use water spray, foam, dry chemical or carbon dioxide.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	Vapors are heavier than air and can travel to a source of ignition and flash back.
SPECIAL FIRE FIGHTING INSTRUCTIONS:	Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.
HAZARDOUS COMBUSTION PRODUCTS:	Carbon dioxide, Carbon monoxide Chlorine containing gases Aluminum oxide Metal fumes

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION:	Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred. Evaporation of volatile substances can lead to the displacement of air creating an environment that can cause asphyxiation.
CLEAN-UP:	Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7: HANDLING AND STORAGE

Handling:	Harmful or irritating material. Avoid contacting and avoid breathing the material. Use only in a well ventilated area. Keep away from heat, sparks and flame. Wash thoroughly after handling. Keep container closed. Emptied container retains vapor and product residue. Observe all labeled precautions until container is cleaned. Drums of this material should be grounded when pouring. DO NOT CUT OR WELD ON OR NEAR THIS CONTAINER.
Storage:	Store in a cool, dry, ventilated location. Keep away from heat, sparks, flame and other sources of ignition. Keep container closed.

Consult the Technical Data Sheet for specific storage instructions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE PROTECTION:	Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.
SKIN PROTECTION:	Avoid skin contact by wearing chemically resistant gloves and long sleeved shirt. An apron may be appropriate if splashing can occur. Skin absorption may potentially contribute to the overall exposure to

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this material. Appropriate measures should be taken to prevent absorption so that the TLV is not invalidated.

GLOVES:

Nitrile

RESPIRATORY PROTECTION:

Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. NIOSH approved air purifying respirator with organic vapor cartridge. Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

VENTILATION:

Use local exhaust ventilation or other engineering controls to minimize exposures.

EXPOSURE LIMITS:

Chemical Name	ACGIH EXPOSURE LIMITS	AIHA WEEL
Toluene	TWA 50 ppm Skin notation	Not established
Chlorinated paraffin	Not established	Not established
Chlorinated paraffin	Not established	Not established
Chlorinated paraffin	Not established	Not established
Aluminum metal	TWA (as Al) 10 MG/M3	Not established
Silica, amorphous fumed	Not established	Not established
Stoddard solvent	TWA 100 ppm	Not established
Xylene	TWA 100 ppm STEL 150 ppm	Not established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:

Liquid

COLOR:

Aluminum

ODOR:

Solvent

ODOR THRESHOLD:

Not established

WEIGHT PER GALLON (lbs.):

8.23

SPECIFIC GRAVITY:

0.99

SOLIDS (% by weight):

58.0

pH:

Not established

BOILING POINT (deg. C):

Not established

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FREEZING/MELTING POINT (deg. C): Not established
 VAPOR PRESSURE (mm Hg): Not established
 VAPOR DENSITY: Not established
 EVAPORATION RATE: Not established
 OCTANOL/WATER COEFFICIENT: Not established

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable under normal conditions.
 CONDITIONS TO AVOID: Contamination

CHEMICAL INCOMPATIBILITY: Strong oxidizing agents Acids Strong alkalis
 Chlorinated solvents

HAZARDOUS POLYMERIZATION: Will not occur.
 HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide Chlorine
 containing gases Aluminum oxide Metal fumes

SECTION 11: TOXICOLOGICAL INFORMATION

CHEMICAL NAME	LD50/LC50
Toluene	Oral LD50 Rat = 636 mg/kg Inhalation LC50 Rat = 49000 mg/cu m/4H Dermal LD50 Rabbit = 14.1 ml/kg
Chlorinated paraffin	Oral LD50 Rat >21500 ml/kg Dermal LD50 Rabbit > 10 ml/kg
Chlorinated paraffin	Oral LD50 Rat >21500 ml/kg Dermal LD50 Rabbit > 10 ml/kg
Chlorinated paraffin	Oral LD50 Rat >21500 ml/kg Dermal LD50 Rabbit > 10 ml/kg
Aluminum metal	Not established
Silica, amorphous fumed	Oral LD50 Rat 3160 mg/kg
Stoddard solvent	Not established
Xylene	Oral LD50 Rat = 4300 mg/kg Inhalation LC50 Rat = 5000 ppm/4H Dermal LD50 Rat = 1700 mg/kg

TOXICOLOGY SUMMARY: No additional health information available.

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available

- 415 g VOC/liter of material
(VOC theoretically determined using EPA Reference method 24)
- 415 g VOC/liter of material, less water and exempt solvents
(VOC theoretically determined using EPA Reference method 24)

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MATERIAL SAFETY DATA SHEET**SECTION 13: DISPOSAL CONSIDERATIONS**

This product meets the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. It is ignitable waste class D001. Disposal via incineration is recommended. Consult your state, local, or provincial authorities for more restrictive requirements.

LAND DISPOSAL RESTRICTIONS: Toluene Xylenes (o-, m-, p- isomers)

SECTION 14: TRANSPORTATION INFORMATION

Consult Bill of Lading for transportation information.

DOT: ADHESIVES, 3, UN1133, PGII. IN CONTAINERS 119 GALLONS OR MORE OR IF SHIPPED BY VESSEL: ADHESIVES, 3, UN1133, PGII, MARINE POLLUTANT (CHLORINATED PARAFFIN). IN CONTAINERS 2526 POUNDS OR MORE ADD: RQ (TOLUENE)

IATA: ADHESIVES, 3, UN1133, PGII. IN CONTAINERS 2526 POUNDS OR MORE: ADHESIVES, 3, UN1133, PGII, RQ (TOLUENE)

SECTION 15: REGULATORY INFORMATION**INVENTORY STATUS**

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others)..

FEDERAL REPORTING**EPA SARA Title III Section 313**

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 72. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
Toluene	108-88-3	30 - 50
Polychlorinated alkanes	63449-39-8	1 - 5
Polychlorinated alkanes	63449-39-8	1 - 5
Aluminum	7429-90-5	1 - 5
Xylene (mixed isomers)	1330-20-7	0.1 - 1

WHMIS STATUS: Unless listed below, this product is not controlled under the Canadian Workplace Hazardous Materials Information System.

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D2A D2B

STATE REPORTING

This MSDS is not prepared for distribution in California.

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SECTION 16: ADDITIONAL INFORMATION

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

Prepared by: Parr Technologies, LLC

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